



# INDIANA DEPARTMENT OF TRANSPORTATION

## Design Memo No. 25-06

February 13, 2025

TO: All Design Personnel and Consultants

FROM: /s/ Stephanie Wagner  
Stephanie Wagner  
Bridge Engineering Director

SUBJECT: Prestressing Strands

REVISES: *Indiana Design Manual*/Sections 406-10.0 and 406-12.02(03)

EFFECTIVE: Lettings on or after September 1, 2025

The referenced sections of Chapter 406 and associated figures have been revised. Revisions are summarized below.

1. 406-10.0 Development of Prestressing Strands. Added guidance for debonding and cutting top strands.
2. 406-12.02(03) Indiana Bulb-Tee Beam. Revised maximum total hold down force from 38 kips to 33 kips. Added recommended locations for hold-down points based on beam length. Removed the use of semi-lightweight concrete.

For questions related to this design memo, please contact the Bridge Engineering Division at [BridgeDesignOffice@indot.in.gov](mailto:BridgeDesignOffice@indot.in.gov).